



Super-hydrophobic Surfaces

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Sinking and Falling?

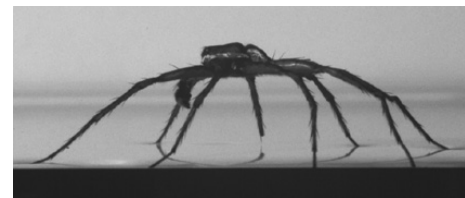
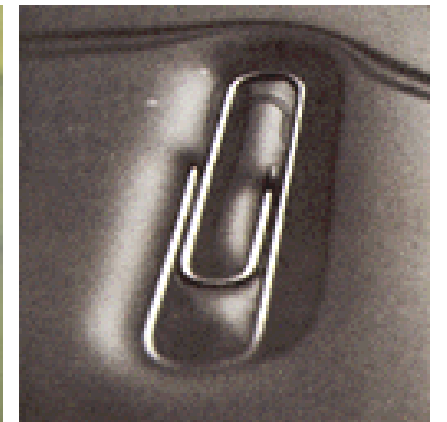
Water-on-Solids

- Liquids sometimes form drops, and sometimes spread over a surface and wet it. Why does this happen?
- Why are raindrops never a metre wide?
- Why don't they run down the window?

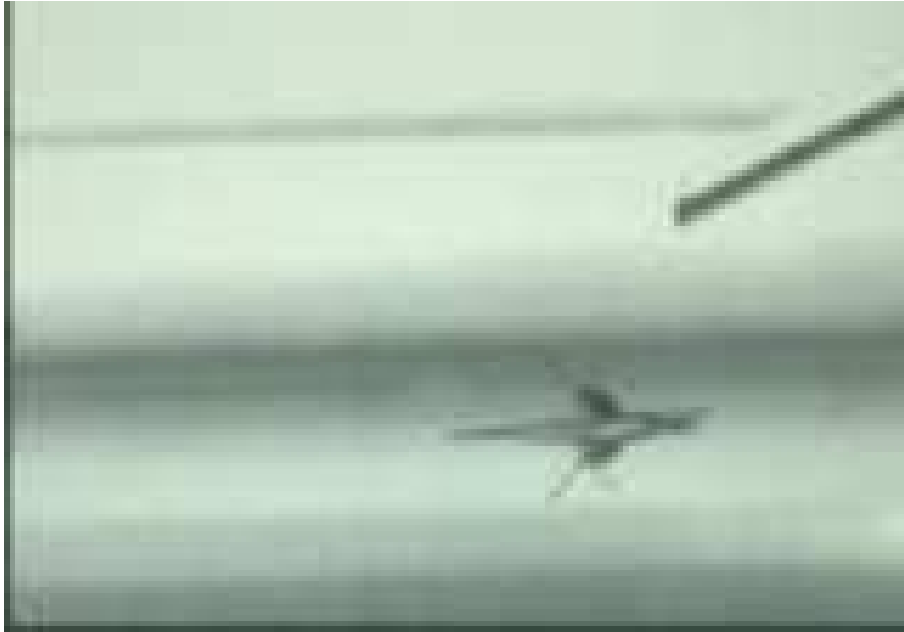


Solids-on-Water

- How can pond skaters, and even fishing spiders walk-on-water? Why does this happen?
- How can metal objects “float” on water?



Movies: Pond Skaters



Movie of Infant



Movie of Adult

Surface Tension

Molecules at the Surface

- Have fewer neighbours
- Have higher energy than ones inside the liquid

Liquid Surface

- Behaves as if it is in a state of tension
- Tend to minimize its area in any situation
- For a free blob, the smallest area is obtained with a sphere

Surface Tension v Gravity

- Surface tension forces scale with length
- Gravity forces scale with length³
- **Small sizes** \Rightarrow **Surface tension wins**



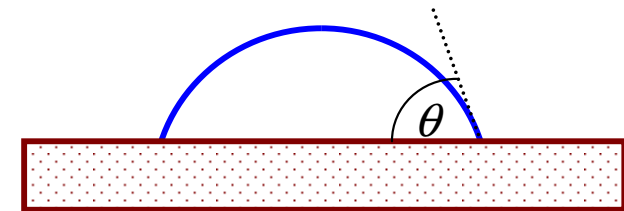
Water Repellency (Hydrophobicity)

Surface Chemistry

- Terminal group determines whether surface is water hating
- Hydrophobic terminal groups are Fluorine (F) and Methyl (CH₃)

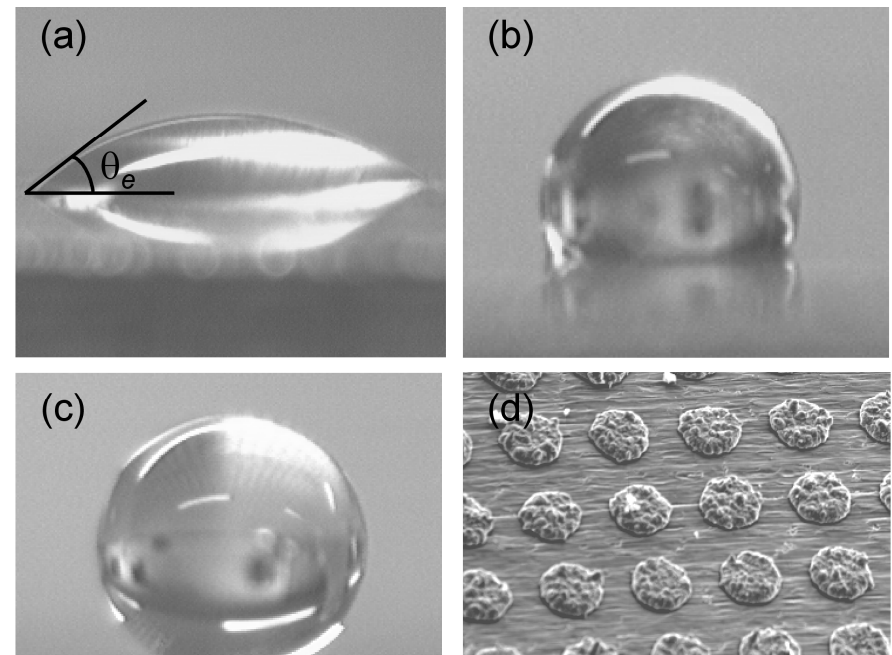
Contact Angles

- Characterises hydrophobicity
- Water-on-Teflon gives ~ 115°
- The best that *chemistry* can do



Physical Enhancement

- (a) is water-on-copper
- (b) is water-on-fluorine coated Cu
- (c) is a super-hydrophobic surface
- (d) “chocolate-chip-cookie” surface



Super-hydrophobicity is contact angles larger than 150°

The Sacred Lotus Leaf

Plants

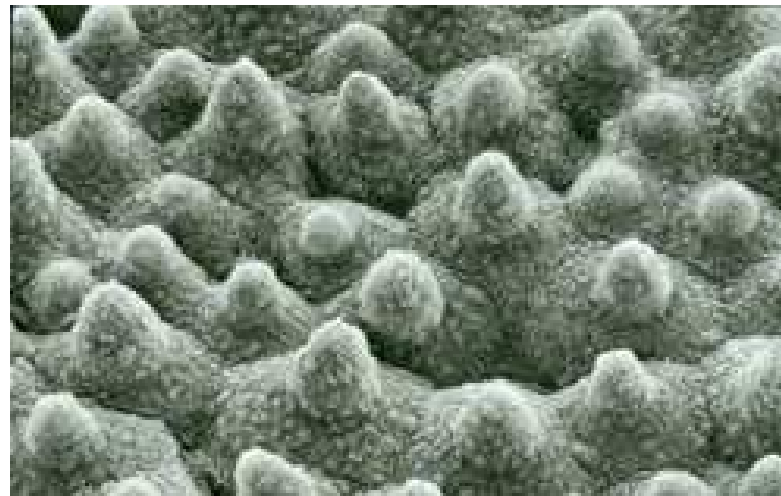
- Many leaves are super-hydrophobic
- The Lotus plant is known for its purity
- Super-hydrophobic leaves are self-cleaning under the action of rain



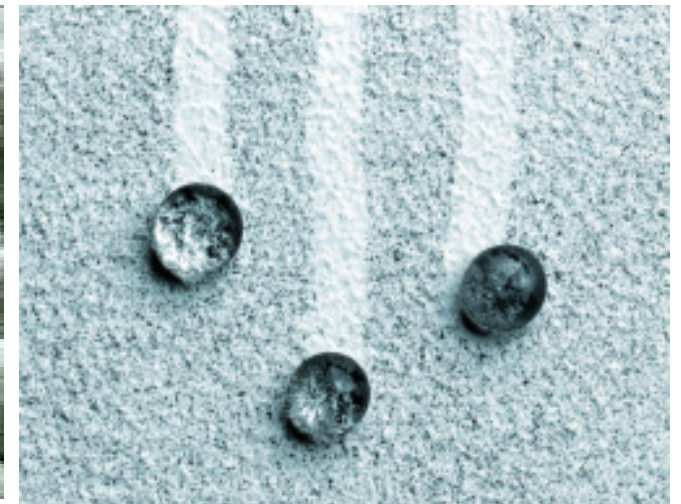
Drops on Leaves



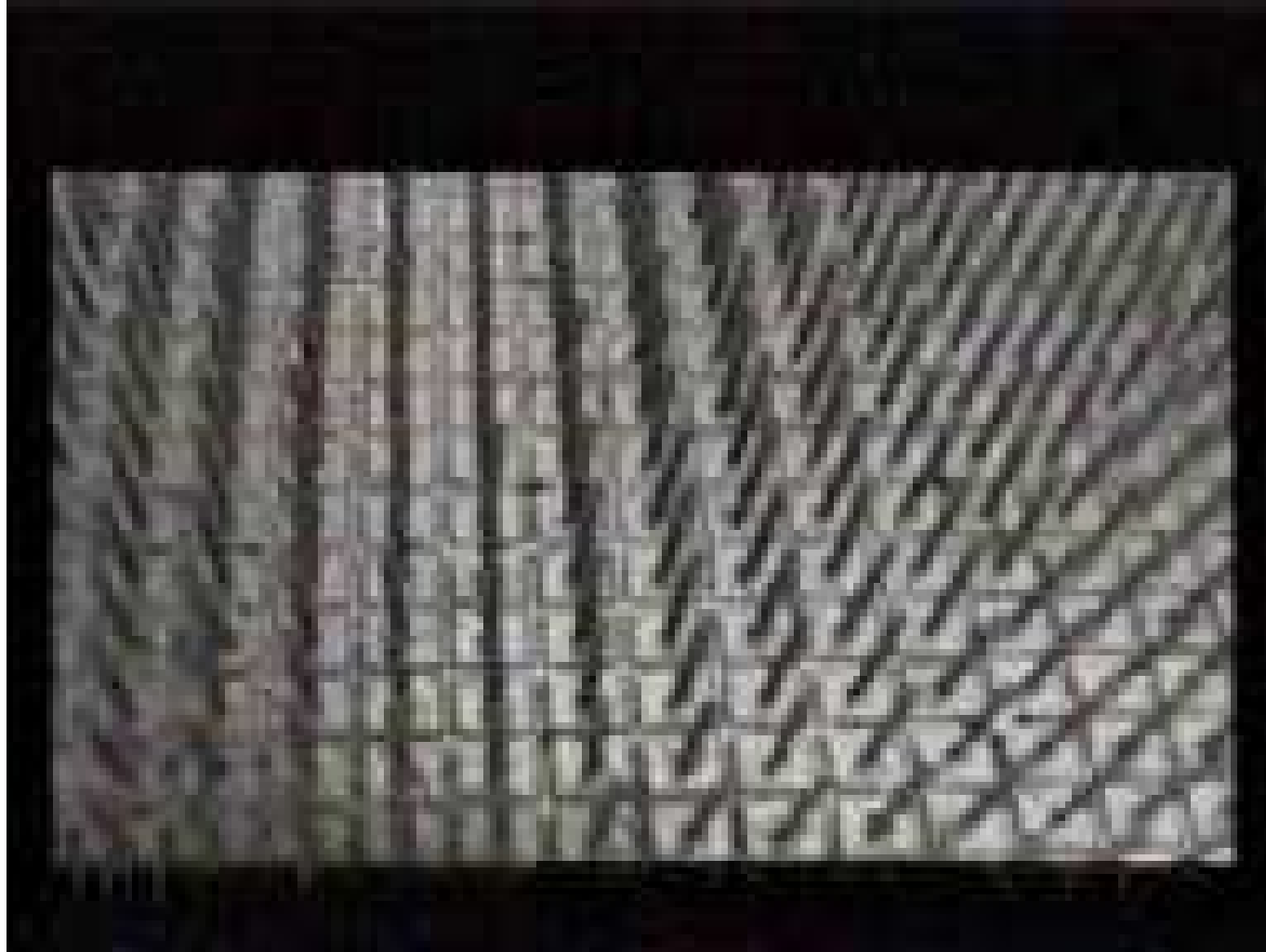
SEM of a Lotus Leaf



Self-Cleaning

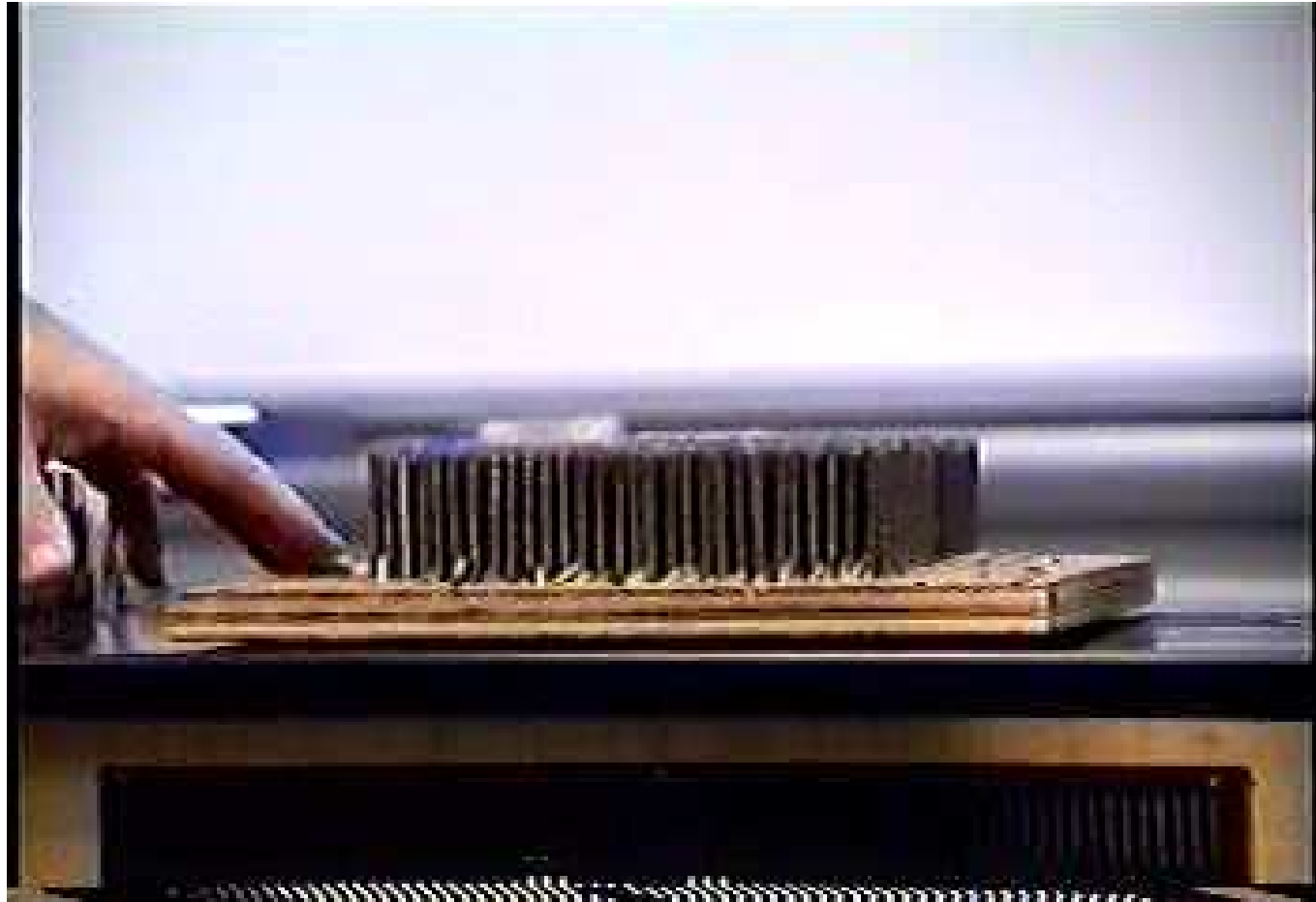


A “Bed of Nails” Effect



[Movie of Professor on a Bed of Nails](#)

A “Bed of Nails” Effect



Balloon on a Bed of Nails

Two Forms of Super-hydrophobicity

Wenzel's Equation

- Based on roughness, r $\cos \theta_e^W = r \cos \theta_e^S$

Consequences

- Causes larger/smaller contact angles when $\theta_e^S >$ or $< 90^\circ$
- Creates a “Sticky” surface – drops don't easily move

Cassie-Baxter Equation

- Based on composite air-solid surface, φ_s (Lotus effect) $\cos \theta_e^C = -1 + \varphi_s (\cos \theta_e^S + 1)$

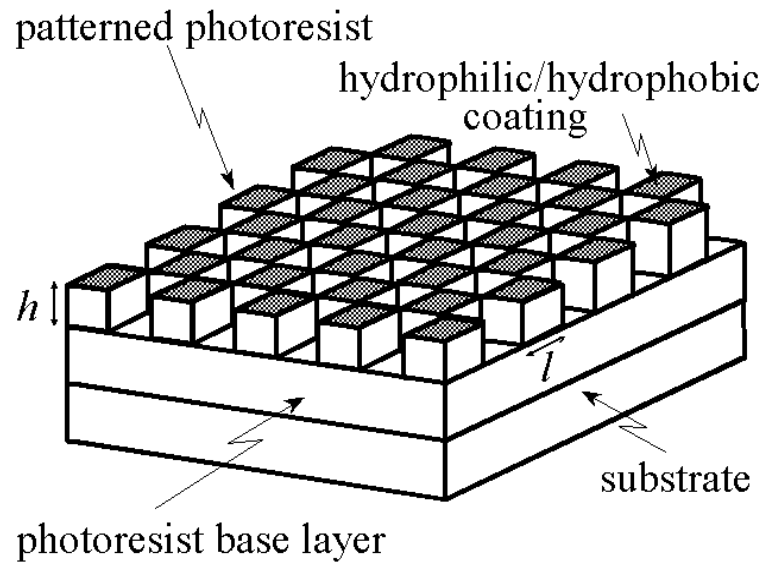
Consequences

- Easier to get $150+^\circ$ than with Wenzel
- Creates a “Slippy” surface – drops easily move

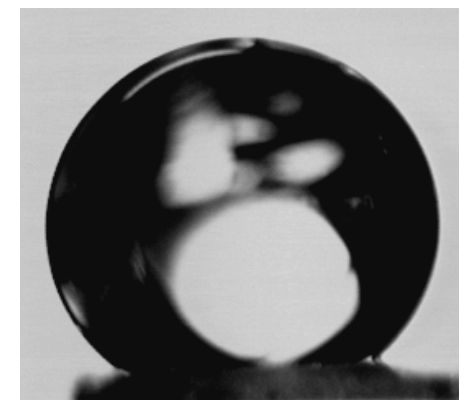
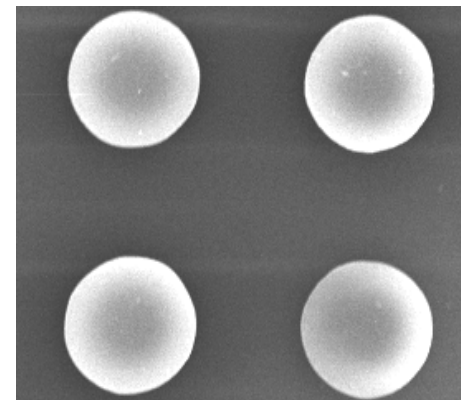
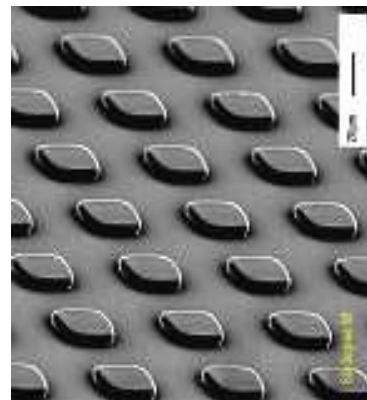
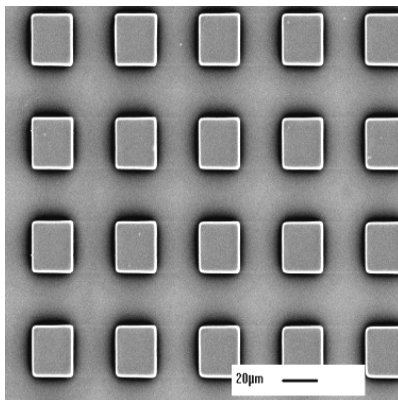
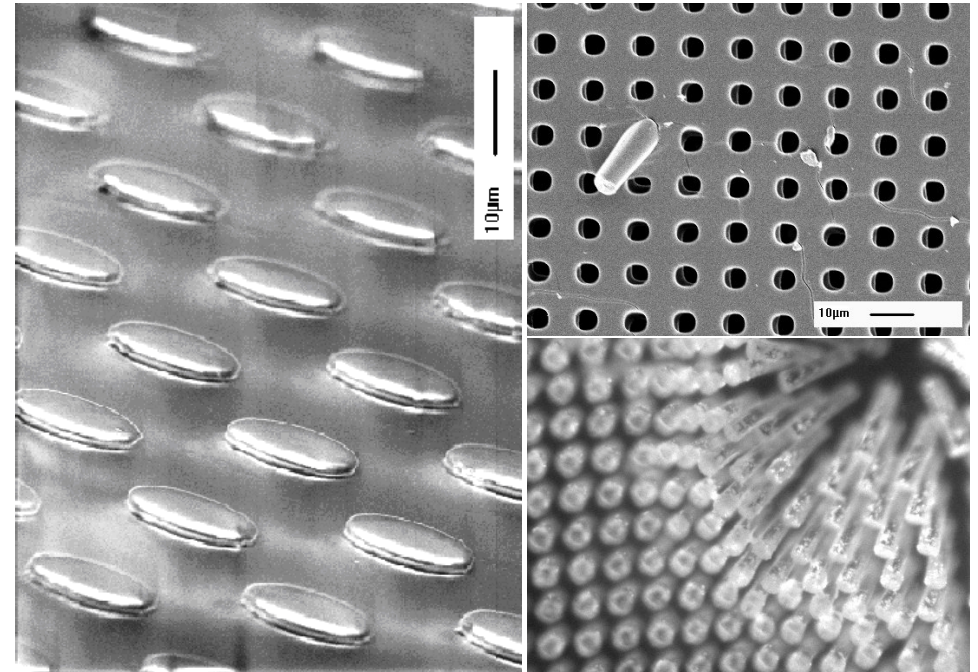
NTU Work

Lithographic Structures

Principles



Practice



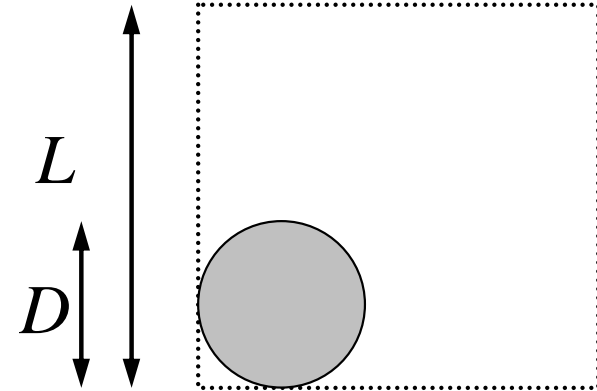
Texture Example

Circular Pillars

- Diameter D , box side L , height h

$$\varphi_s = \frac{\pi D^2}{4L^2}$$

$$r = 1 + \frac{\pi}{4} \left(\frac{h}{D} \right)$$



Example

$$L=2D$$

$$\varphi_s=0.196$$

$$\theta_e^s=115^\circ$$

$$\theta_e^c=152^\circ$$

$$D=15 \mu\text{m}$$

$$h=21 \mu\text{m}$$

$$\text{before } \theta_e^w=152^\circ$$

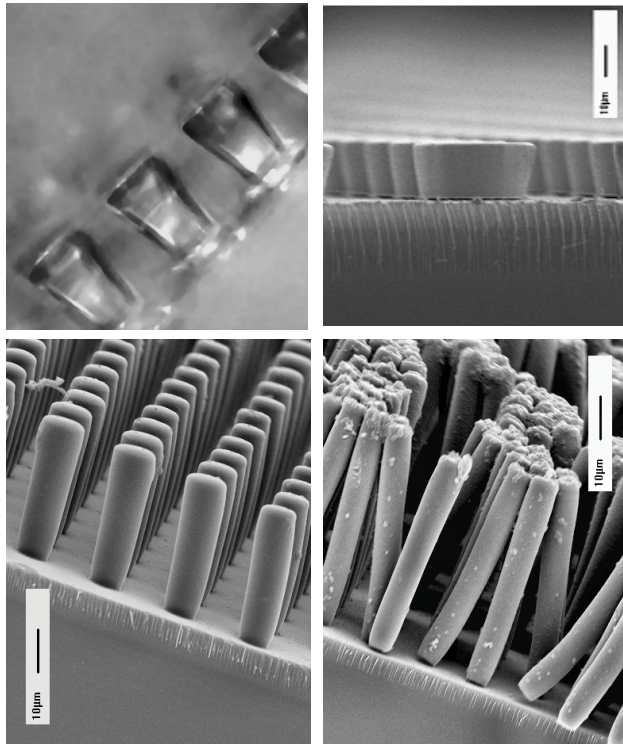
$$D=5 \mu\text{m}$$

$$h=21/3=7 \mu\text{m}$$

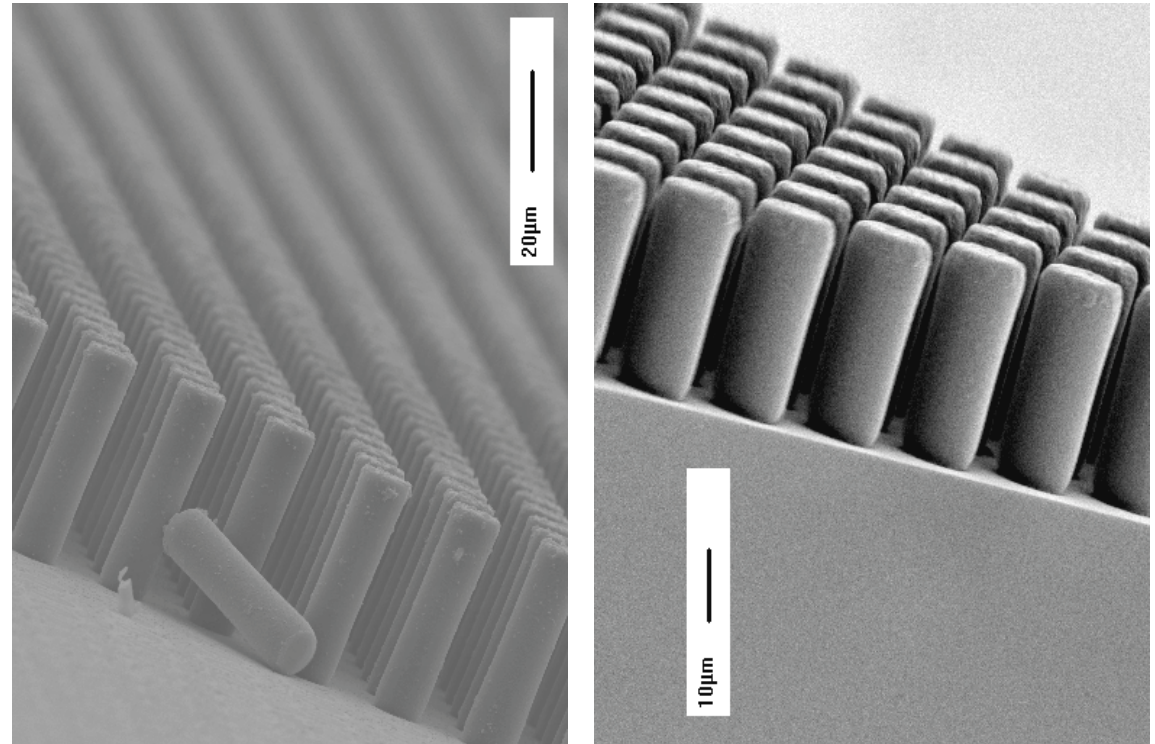
$$\text{before } \theta_e^w=152^\circ$$

SU-8 Photoresist Pillars

Problems



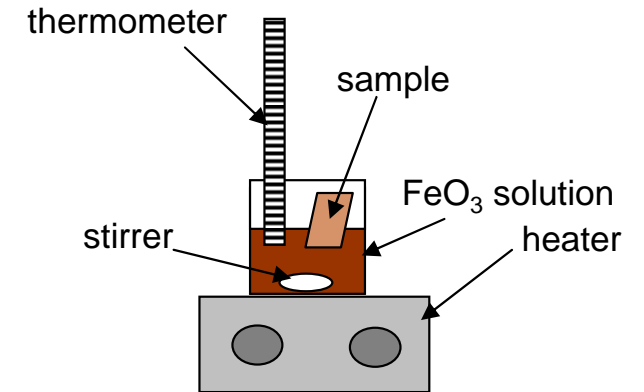
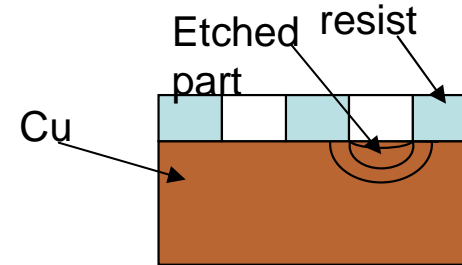
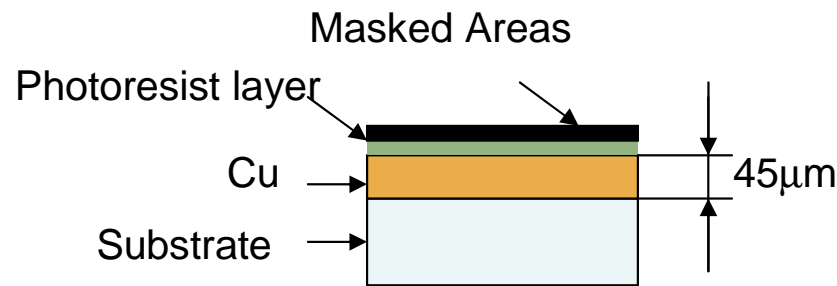
Solutions



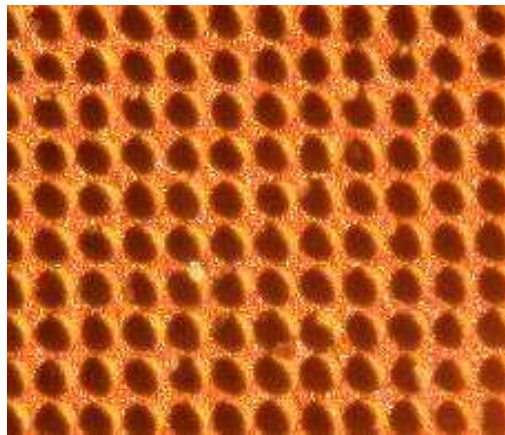
- **SU-8 Photoresist**
 - Tall structures to 45-75 μm, smooth and straight walls
 - Aspect ratios up to ~ 4

Etching of Copper Surfaces

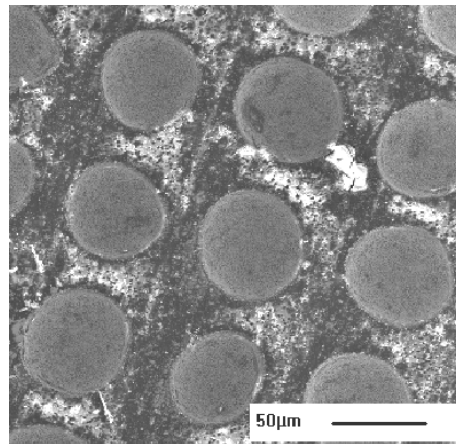
- Etching using PCB Techniques – Simple and Effective



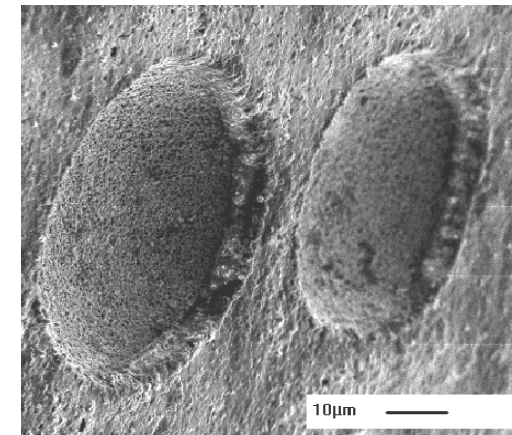
Setup of the copper etching



Copper sample etched through a 30 μm pattern

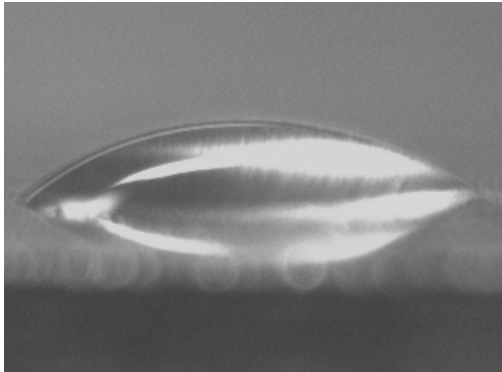


SEM picture of the pattern of the etched copper surface

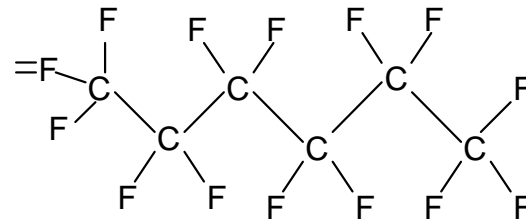


SEM picture of an etched hole in copper sample

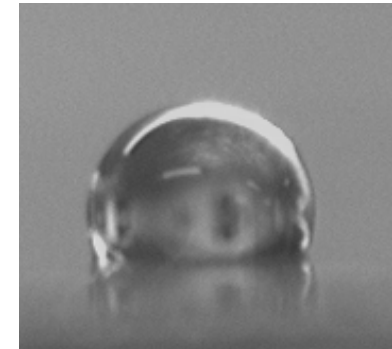
Hydrophobised Etched Copper Surfaces



Simple Cu surface



Grangers' molecular chain



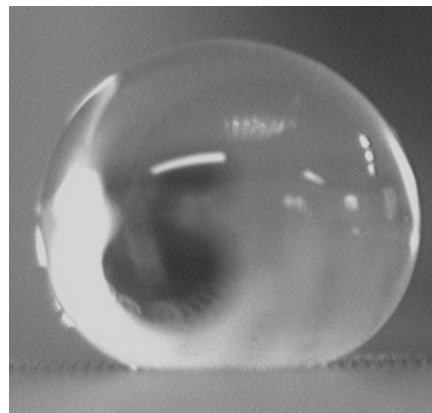
Hydrophobic surface

30 μm and 40 μm Patterns

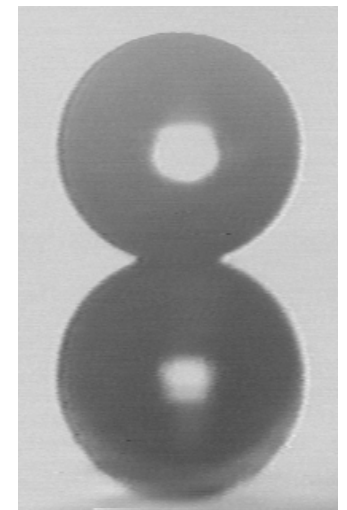
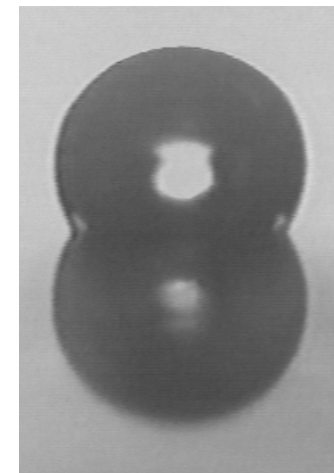
Typically 152° to 158°

But have achieved far higher

- over-etch to create peaks



40 μm pattern with Grangers



Acknowledgement

Gregoire Chabrol

Electroplated Copper Surfaces

- Copper acid bath

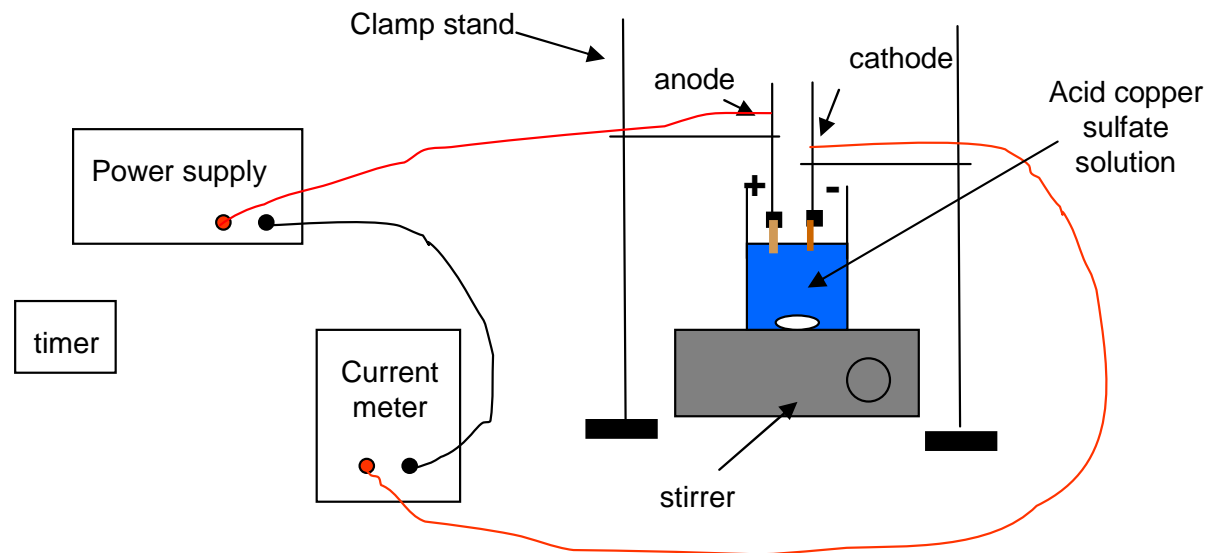
Copper sulphate (CuSO_4) and sulphuric acid (H_2SO_4)

Current density

Slightly rough to highly rough (Fractal)

Masking

Mask and grow pillars in Cu on Cu



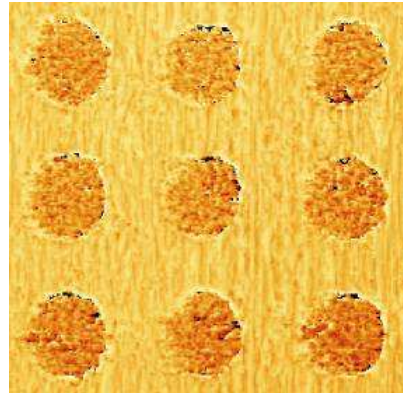
Setup for the copper plating

Electroplated Textured Surfaces

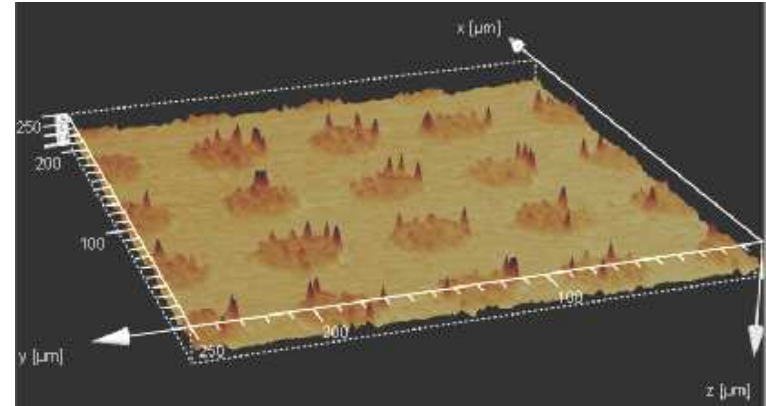
- Electroplating through a mask



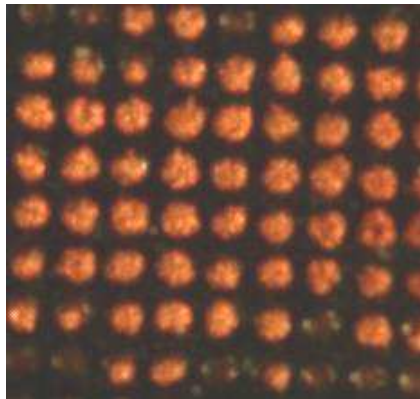
Base Cu electroplated surface



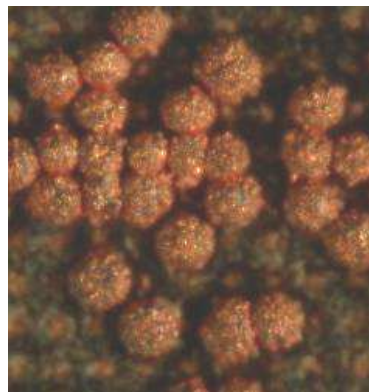
Confocal image of a 30 μm textured electroplated Cu



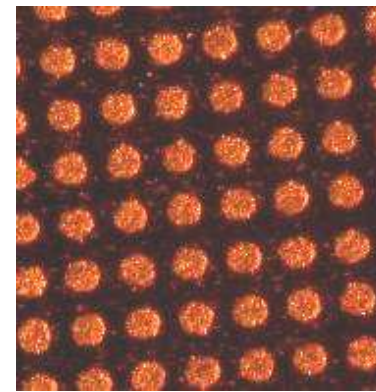
3D view of a electroplated copper sample



Deposition time too short



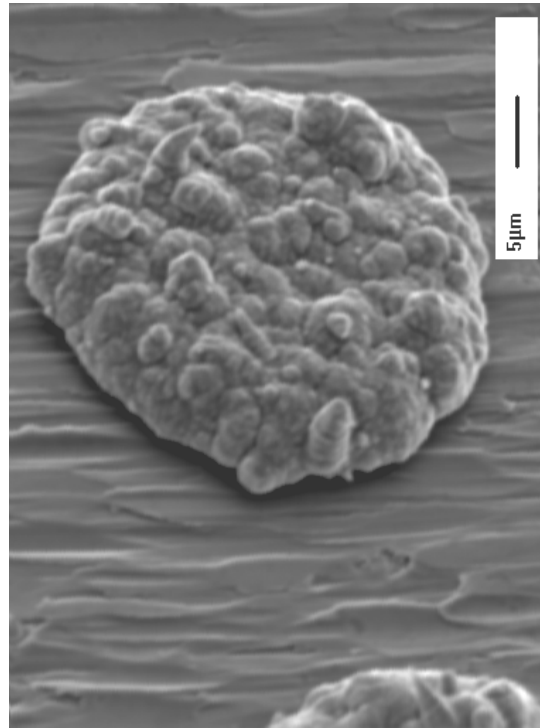
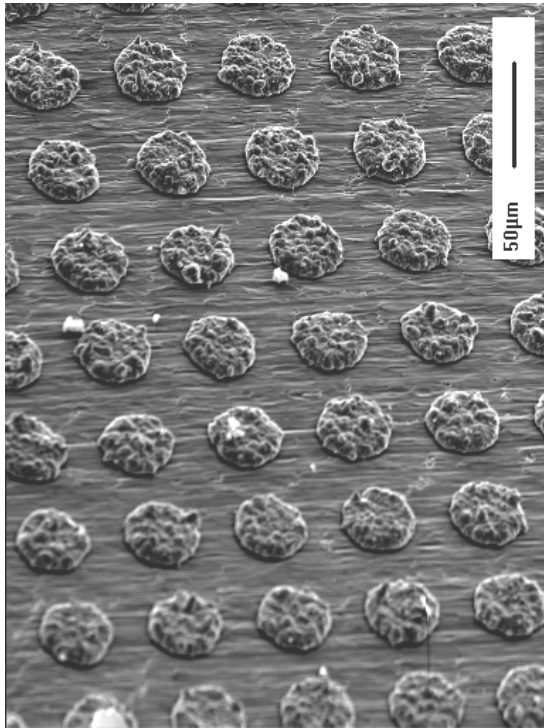
*Deposition time too long
- mushrooms touch*



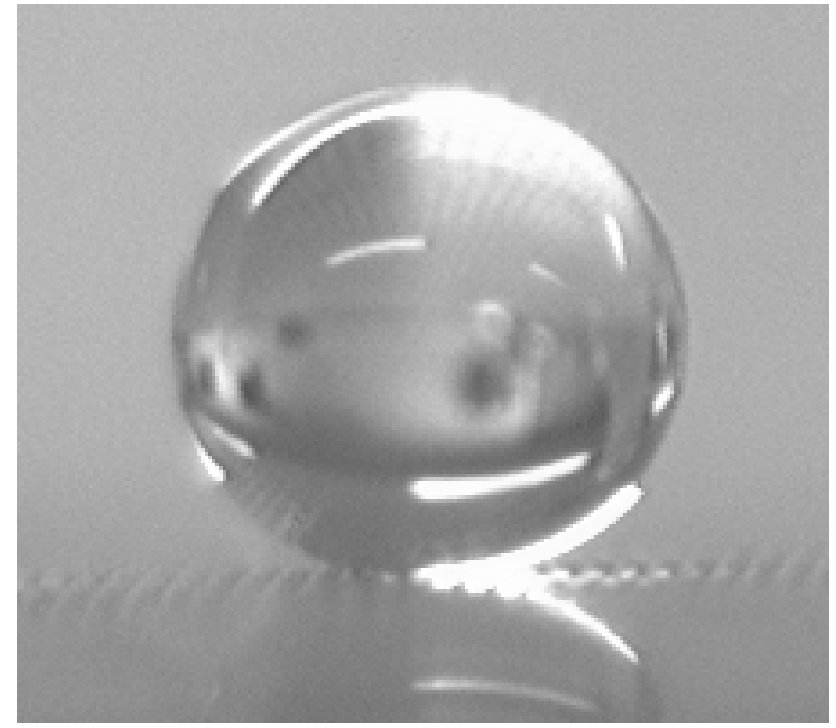
Deposition time OK

Electrodeposited Surfaces

“Chocolate Chip Cookies”



Water Drop



Contact angles of 160-180°

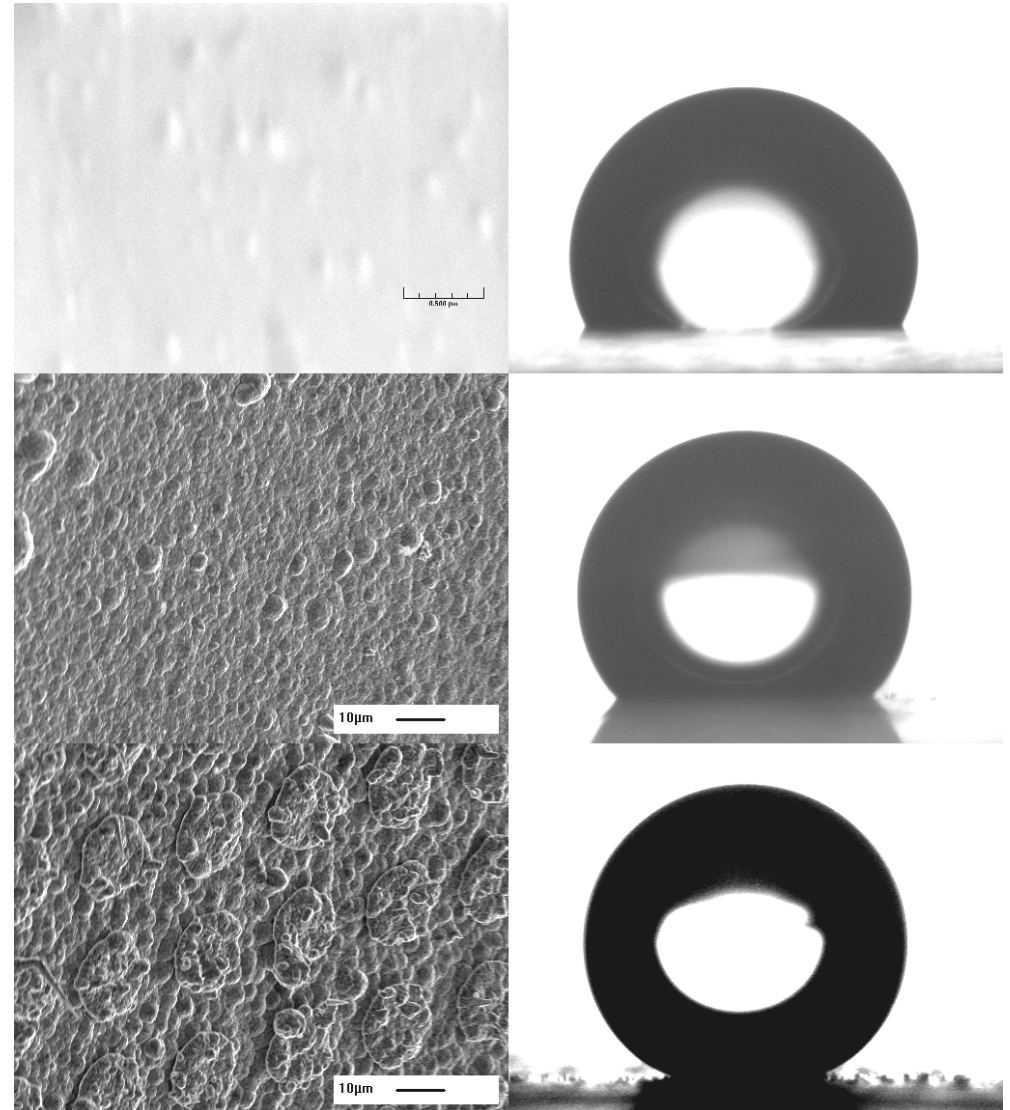
Electroplating can achieve 180° even without texturing

– use current to obtain a fractally rough surface

Combining Slight Roughness and Texture

- Smooth and Hydrophobised 115°
- Slightly Rough and Hydrophobised 136°
- Slightly Rough, Textured and Hydrophobised 160°

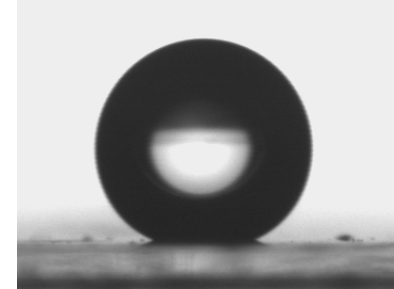
Two Length Scales is extremely effective



Drops on SU-8 Photoresist Pillars

- SU-8 Photoresist

Flat and bare 84°, flat and hydrophobised 115°, tall and 5 μm pattern 155°



- Super-wetting

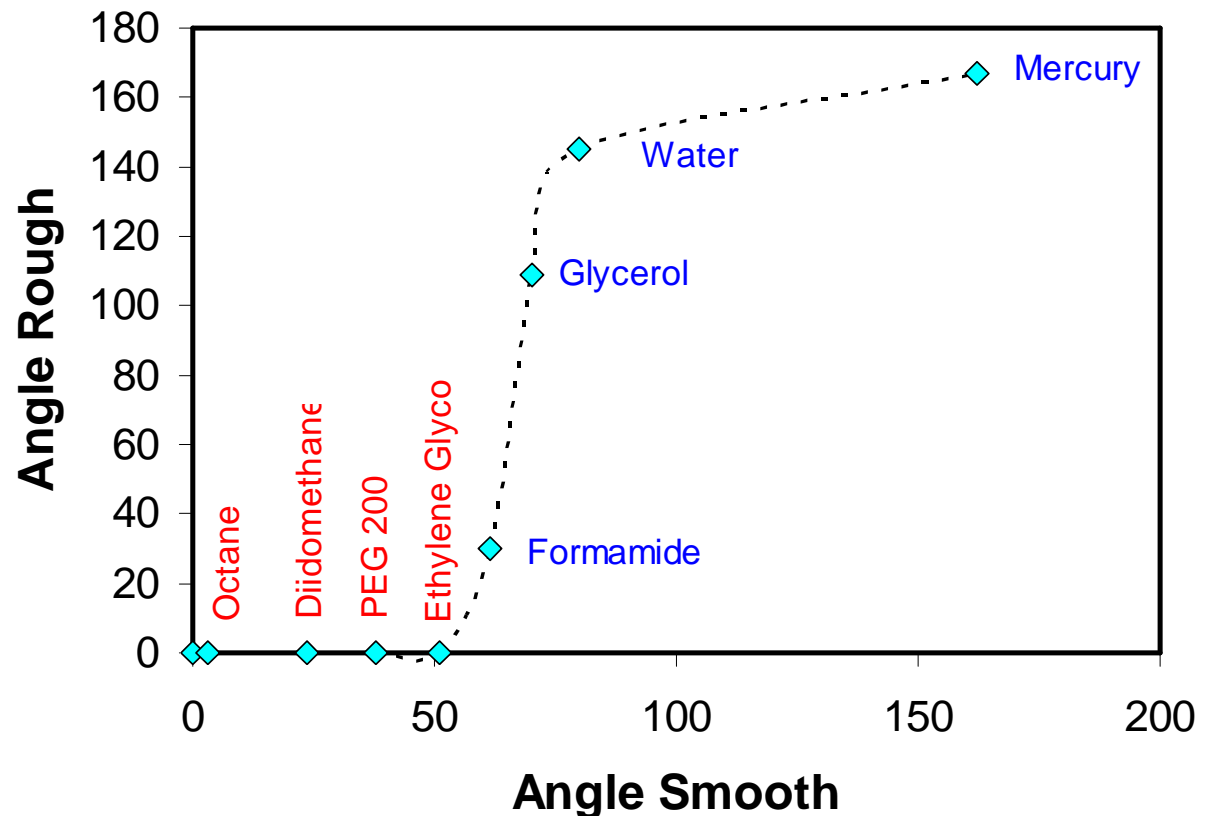
SU-8 photoresist

$D = 15 \mu\text{m}$, $L = 2D$

$h = 43 \mu\text{m}$

- Dynamics

Oils spread much faster on super-hydrophobic surfaces



Non-NTU Work on Droplet Motion

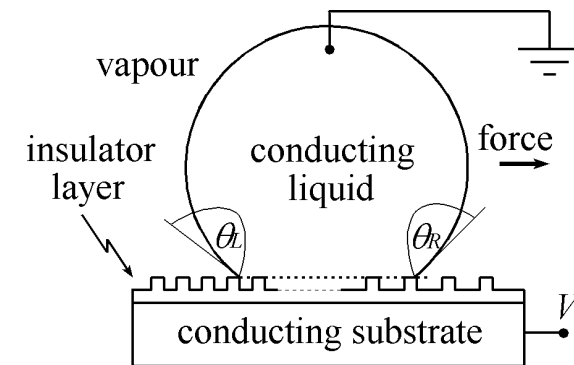
Electrowetting

Driving Force

- Difference in angles on opposite sides of drop generates a driving force
- E.g. Tilting a super-hydrophobic a “slippy” super-hydrophobic surface drop moves once hysteresis overcome

Voltage Induced Motion

- Charging solid-liquid interface alters angle
- Selective control of charging generates differences in angles

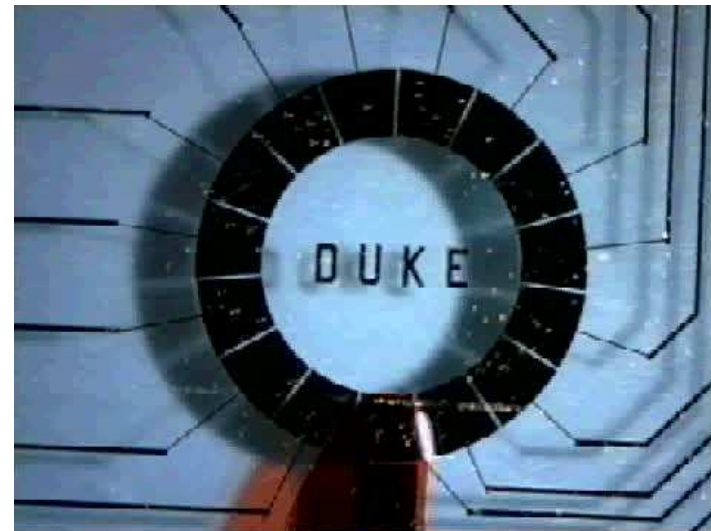
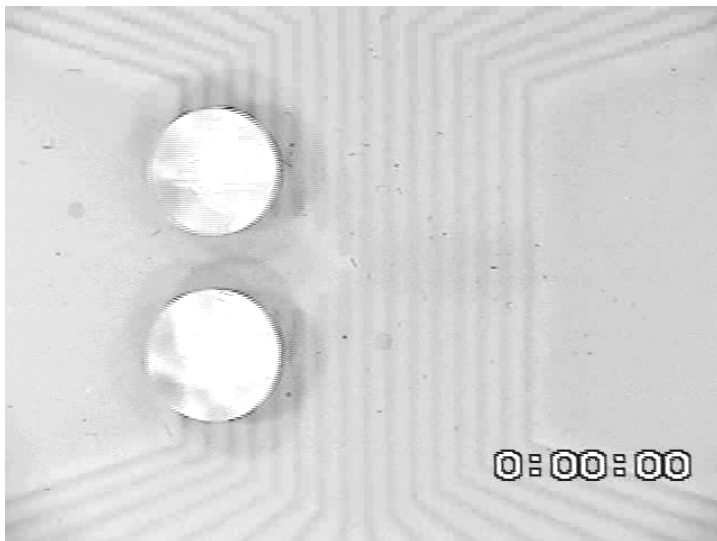
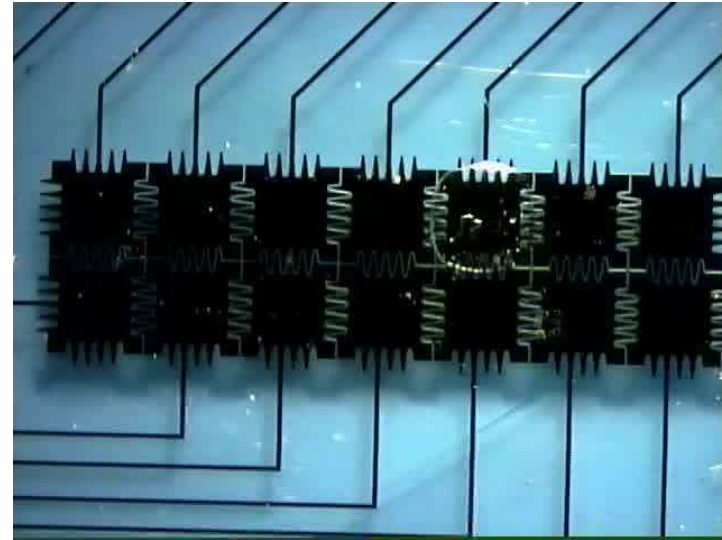
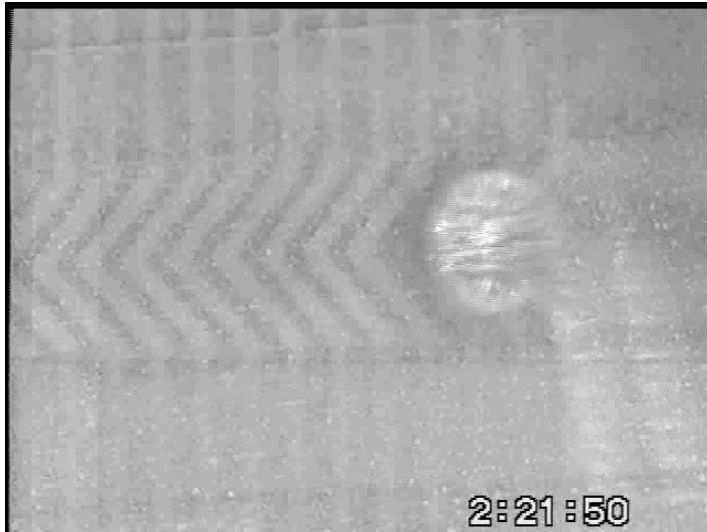


Dukes Video

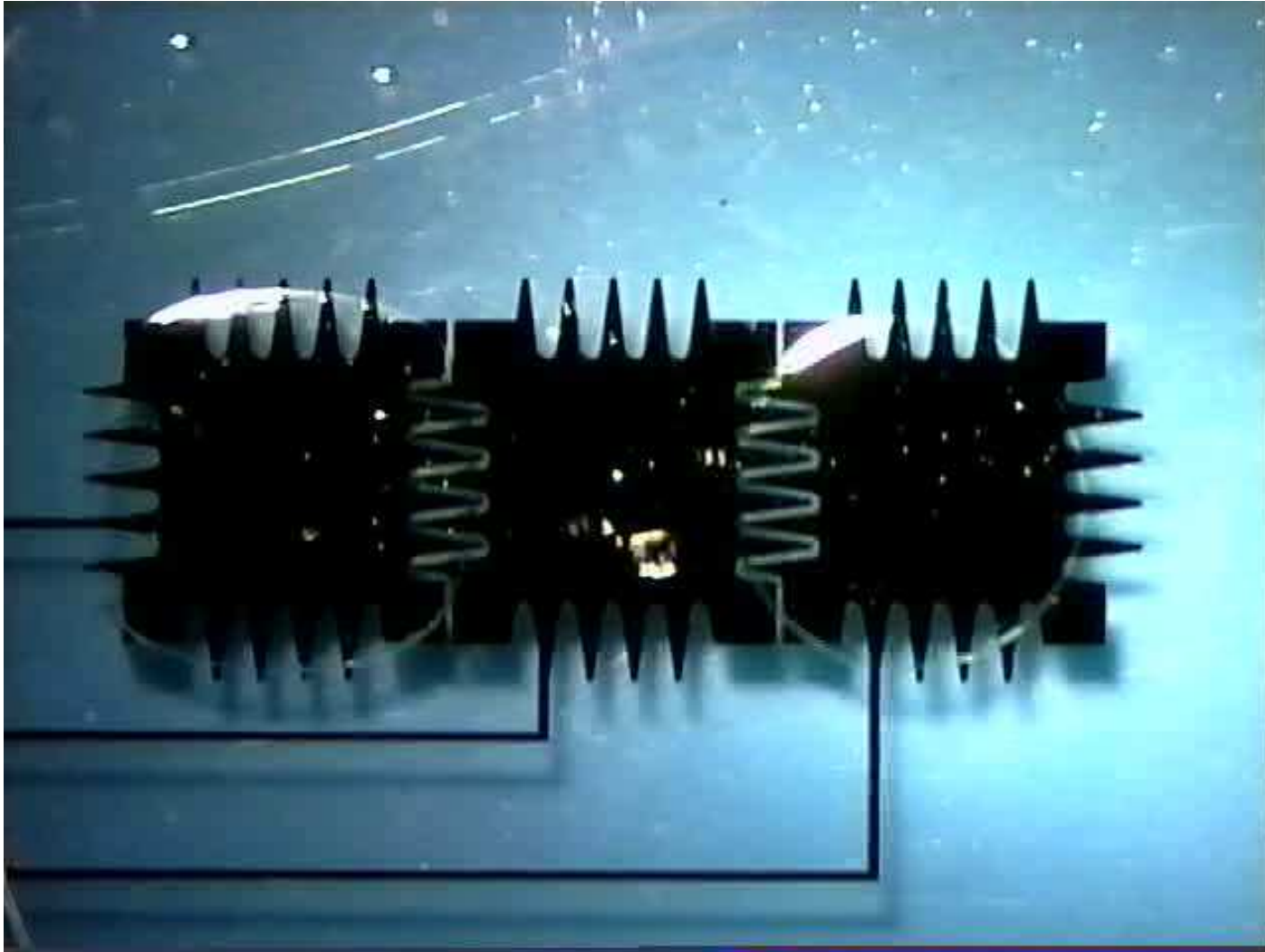
- Electrostatic reduction in both angles



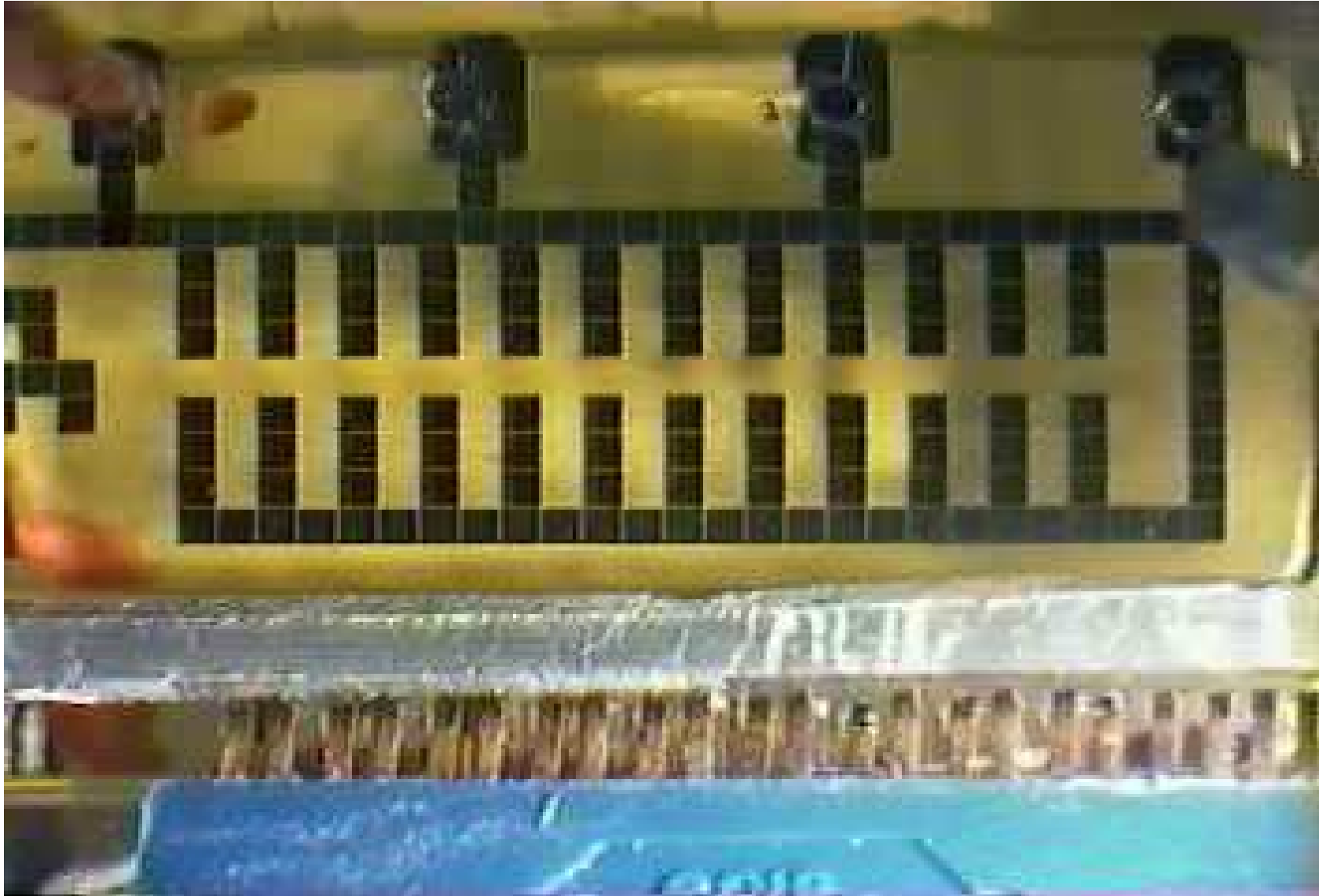
Microfluidics (VTT and Nanolytics)



Microfluidics (Nanolytics)



Microfluidics (Nanolytics)



The End